



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003208
Ship Times 15/05

D4271-013

Job Sheet 177436



Part No: D4271-013

Job Qty: 1 ea

Part Name: Beam Assembly, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/11/18

Job Tracking No:

Due Date: 5/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevB 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per rev PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/14/18	5/14/18	0.00	0.00	Start Up Small Fab-3		MAY 16 2018
100	Small Fab	1 pcs	5/14/18	5/14/18	0.00	0.29	Small Fab-6		DAS 38
110	QC	1 pcs	5/14/18	5/14/18	0.00	0.00	QC5		JIRIB 9-88 Smb
120	Packaging	1 pcs	5/14/18	5/14/18	0.00	0.00	Packaging3-2		DAS MAY 22 2018
130	QC21-SA	1 Ea	5/14/18	5/14/18	0.00	0.00	QC21		21 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	6 Ea (6 ea)	90-Start up Operation	S057514
D4271-027	End Fitting Assembly Aft Beam	1 Ea (1 ea)	90-Start up Operation	S071385
D4276-1	Aft Beam	1 Ea (1 ea)	90-Start up Operation	S053880
MS21043-3	Nut	6 Ea (6 ea)	90-Start up Operation	S024415
NAS1149C0332R	Washer	12 Ea (12 ea)	90-Start up Operation	J049837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	6	255	0
	D4271-027	1	0	0
	D4276-1	1	6	0
	MS21043-3	6	1,188	0
	NAS1149C0332R	12	5,562	0

Part Specifications

Specifications could not be found.



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Container No: S072073

Part: D4271 - 013

Job No: 177436

Serial No/Batch: S072073

Revision:

Inspector:

Date: 05/16/10